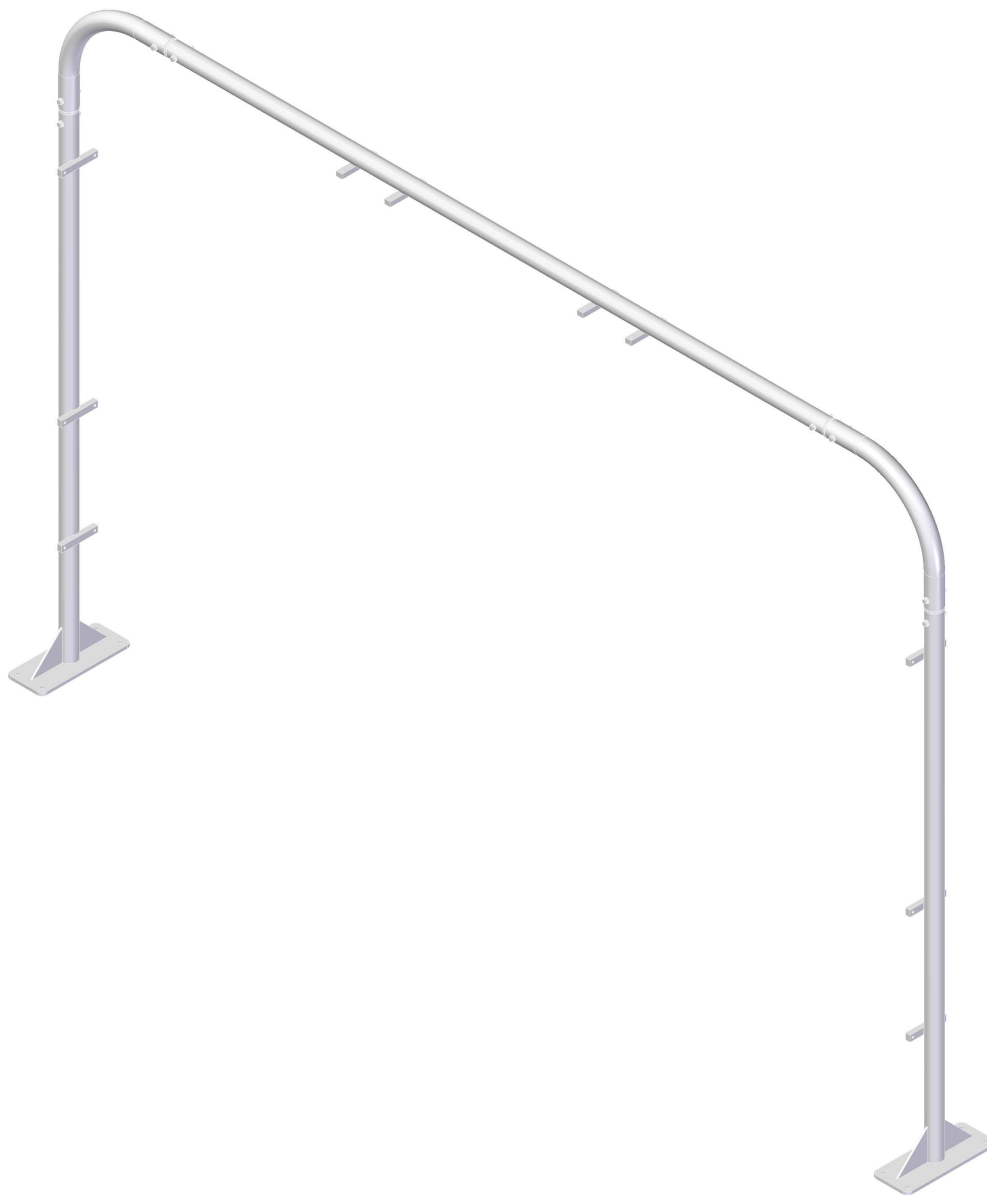
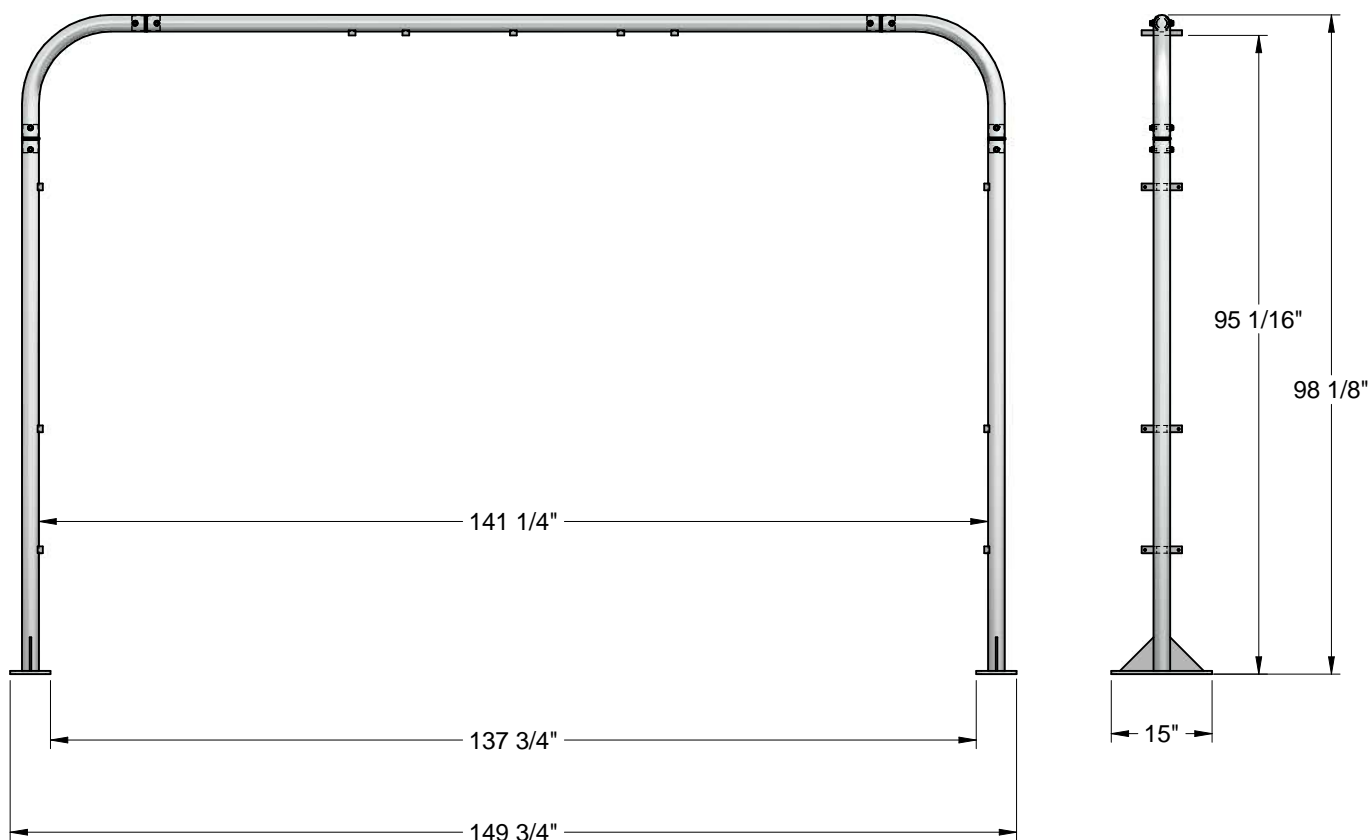


DOCUMENT #EPL-46-550-00-SG***INCLUDES:***

- 46-550-00-BK RW111 WIDE ROUND VERSA ARCH BLACK**
- 46-550-00-BU RW111 WIDE ROUND VERSA ARCH BLUE**
- 46-550-00-GR RW111 WIDE ROUND VERSA ARCH GREEN**
- 46-550-00-RD RW111 WIDE ROUND VERSA ARCH RED**
- 46-550-00-SG RW111 WIDE ROUND VERSA ARCH SILVER GRAY**
- 46-550-00-WT RW111 WIDE ROUND VERSA ARCH WHITE**
- 46-550-00-YL RW111 WIDE ROUND VERSA ARCH YELLOW**

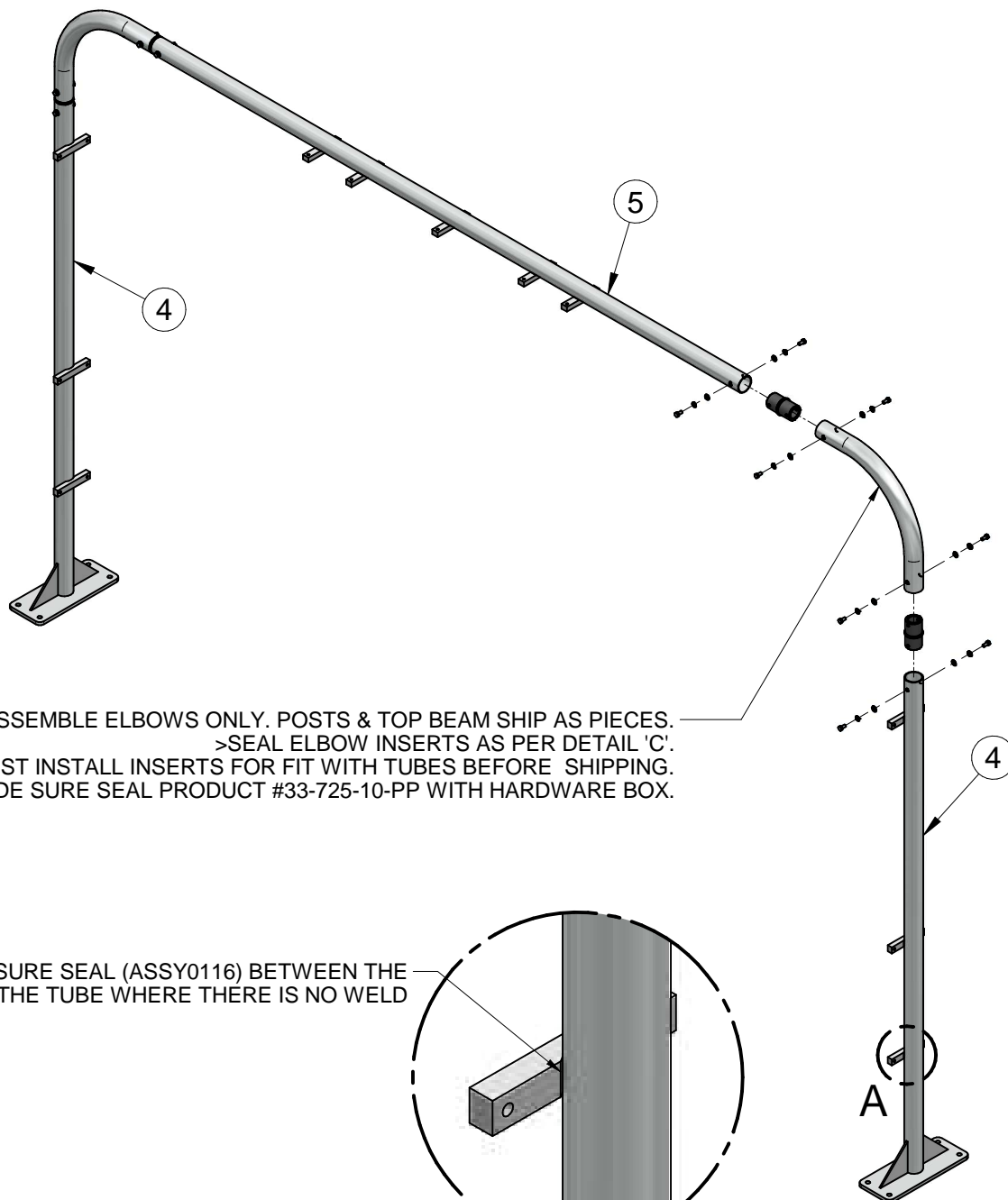


46-550-00-SG RW111 WIDE ROUND VERSA ARCH SILVER GRAY OVER VIEW



46-550-00-BK FOR COLOR BLACK
46-550-00-BU FOR COLOR BLUE
46-550-00-GR FOR COLOR GREEN
46-550-00-RD FOR COLOR RED
46-550-00-WT FOR COLOR WHITE
46-550-00-YL FOR COLOR YELLOW

46-550-00-SG RW111 WIDE ROUND VERSA ARCH SILVER GRAY EXPLOSION

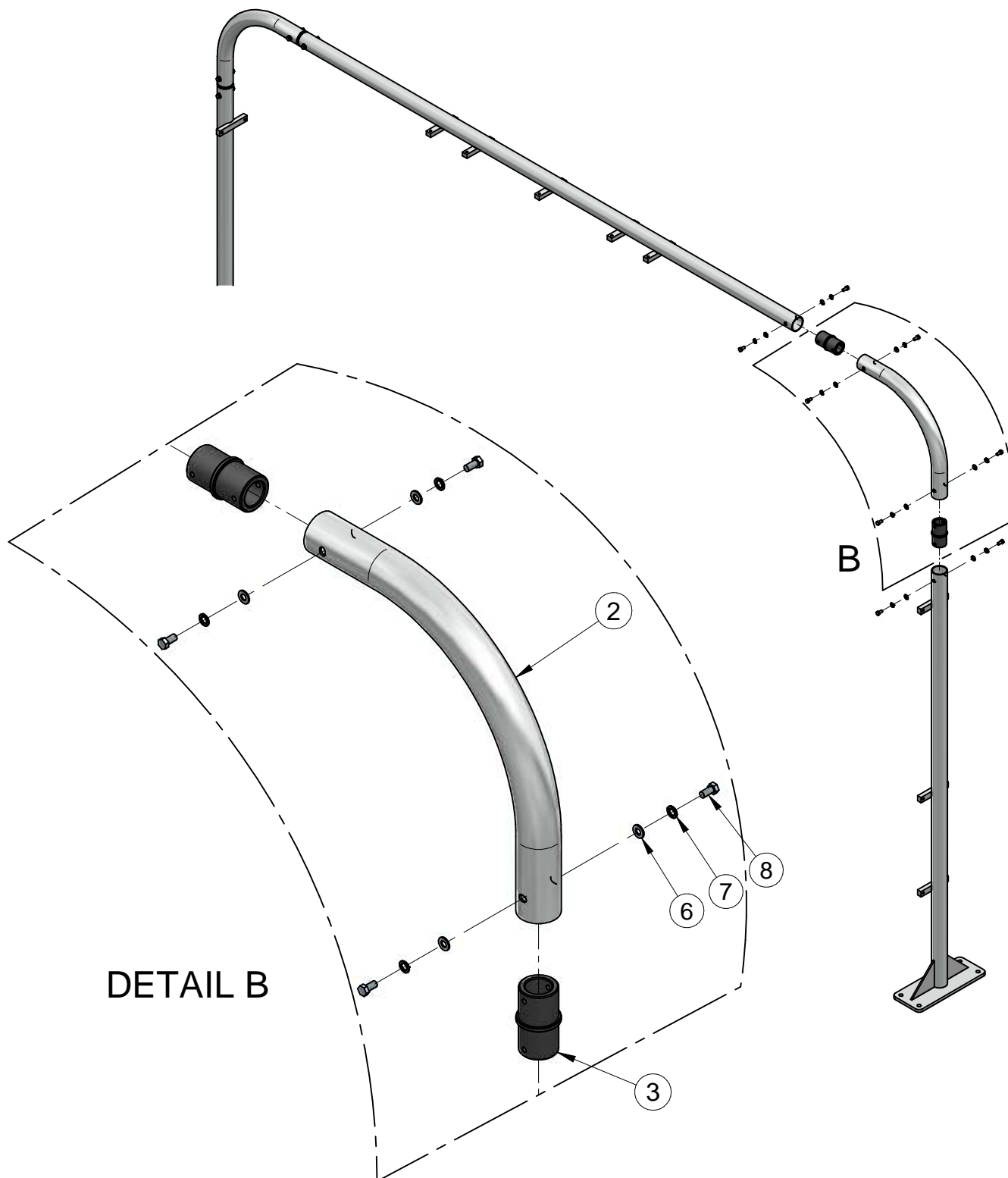


- >PRE-ASSEMBLE ELBOWS ONLY. POSTS & TOP BEAM SHIP AS PIECES.
- >SEAL ELBOW INSERTS AS PER DETAIL 'C'.
- >TEST INSTALL INSERTS FOR FIT WITH TUBES BEFORE SHIPPING.
- >INCLUDE SURE SEAL PRODUCT #33-725-10-PP WITH HARDWARE BOX.

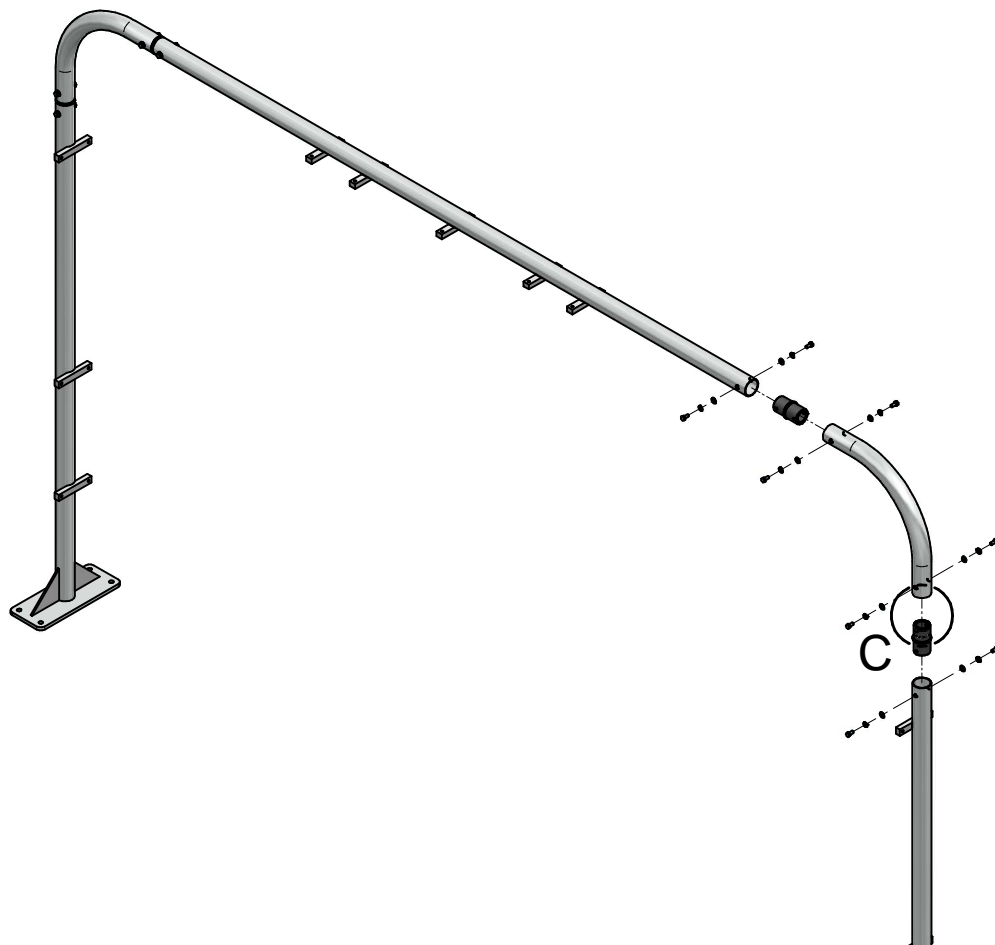
- APPLY SURE SEAL (ASSY0116) BETWEEN THE PLATE AND THE TUBE WHERE THERE IS NO WELD

DETAIL A

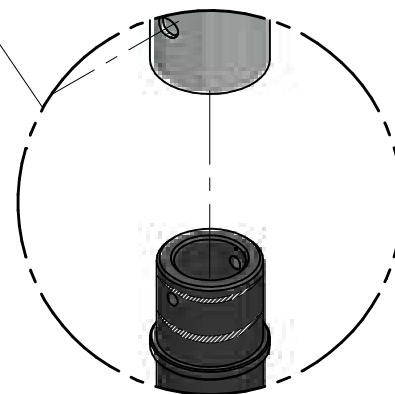
46-550-00-SG RW111 WIDE ROUND VERSA ARCH SILVER GRAY EXPLOSION



46-550-00-SG RW111 WIDE ROUND VERSA ARCH SILVER GRAY EXPLOSION



- APPLYING SEALANT:
- CLEAN OUTSIDE OF INSERT & INSIDE OF TUBE WITH SOLVANT CLEANER.
 - APPLY 2 BEADS OF SURE SEAL (ASSY0116) TO BLACK INSERT AS SHOWN.
 - PUSH THE INSERT INTO THE TUBE ELBOW UNTIL HOLES ARE ALIGNED.
 - SEALANT WILL SQUEEZE OUT AT THE SEAM.
 - REMOVE EXCESS SEALANT FROM JOINT.
 - APPLY HARDWARE TO HOLD THE INSERT IN PLACE.
- DRY TIME: 10-40min; CURE TIME: 24h PLUS



DETAIL C

46-550-00-SG RW111 WIDE ROUND VERSA ARCH SILVER GRAY PARTS LIST

REF.	DESCRIPTION	PART NUMBER	QTY
1	ADHESIVE SEALANT 'SURE CHECK' LSC 9019 CLR 5OZ TUBE (*NOT SHOWN*)	33-725-10-PP	1
2	ALUMINUM ELBOW SG	* 46-500-20-SG	2
3	RW111 TUBE INSERT AL X 4-1/4"LG BLACK	46-500-40-BK	4
4	RW111 WIDE ARCH POST PC SILVER GRAY	* 46-550-10-SG	2
5	RW111 WIDE ARCH TOP BEAM PC SILVER GRAY 109"	* 46-550-40-SG	1
6	WSHR SS FLAT 3/8" 0.071-0.082 THK.75" OD / 0.406" ID	80-106-000-SI	16
7	WSHR SS LOCK 3/8"	80-906-000-SI	16
8	HHCS SS 3/8"-16 x 3/4"	82-506-012-SIC	16

***COLOR CODE NOTE:**
 "-BK" FOR COLOR BLACK
 "-BU" FOR COLOR BLUE
 "-GR" FOR COLOR GREEN
 "-RD" FOR COLOR RED
 "-WT" FOR COLOR WHITE
 "-YL" FOR COLOR YELLOW